

MODEL

GC20618 系列

综合送料厚料平缝机

Heavy duty compound feed lockstitch sewing machine

GC20618-1/-2/1XB

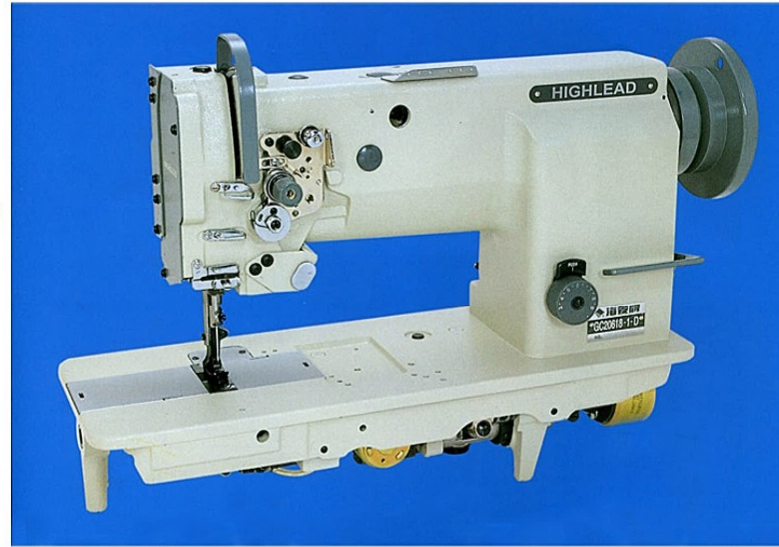
GC20618-2CX

GC20618-1D/-2D

GC20618-1DQ/-2DQ

GC20618-1DC/-1DCE

GC20618-1E



GC20618-2D 双针综合送料自动剪线厚料平缝机

本机是海菱综合送料厚料平缝机的系列产品。采用大型立式旋梭勾线，滑杆挑线。分为单针、双针及单针自动剪线和双针自动剪线型。上下轴用滚针轴承支撑，同步齿形带传动，柱塞式油泵润滑系统。采用针杆摆动与压脚送布牙同步送料方式。整机在综合性能上传动轻滑，噪声小，耐用度高。并设有保护旋梭超负荷的离合装置，确保了缝制品和旋梭的安全。特别适用于汽车坐垫、安全带、安全气囊等汽车饰件的缝制，还可适用于帐篷、降落伞等大型器具的缝制。

GC20618-1XB 单针综合送料厚料平缝机 (合包专用)

GC20618-1/-2 单针 / 双针综合送料厚料平缝机

GC20618-2CX 双针综合送料厚料平缝机 (粗线)

GC20618-1D/-2D 单针 / 双针自动剪线综合送料厚料平缝机

GC20618-1DQ/-2DQ 单针 / 双针综合送料厚料平缝机 (气动抬压脚、气动倒缝)

GC20618-1DC 自动剪线综合送料厚料平缝机 (带侧切刀装置)

GC20618-1E 综合送料厚料平缝机 (带包边装置)

GC20618-1DCE 自动剪线综合送料厚料平缝机 (带侧切刀包边装置)

This series is the latest of HIGHLEAD brand heavy duty compound feed lockstitch sewing machines, which is designed with large vertical rotating hooks for thread loop catching and sliding bars for thread up-taking. It has been sub-classed into single needle, two needle, single needle with under-trimmer and two needle with under-trimmer. The application of needle bearings for arm shaft and hook shaft, cog belt driving, plunger pump lubrication and compound feed by needle bar, presser foot and feed dog provides this



series with such splendid features as smooth running, quiet working and a long service life. It is also equipped with a safety clutch to prevent the hooks from damage by over-duty operation. So it is especially available in stitching car seat cushions, safety belts, safety bags, tents, parachutes, etc.

GC20618-1XB Single-needle heavy duty compound feed lockstitcher (Specially for bags)

GC20618-1/-2 Single needle / Twin-needle heavy duty compound feed lockstitcher

GC20618-2 CX Twin-needle heavy duty compound feed lockstitcher (Thick thread)

GC20618-1D/-2D Single needle / Twin-needle heavy duty compound feed lockstitcher with trimmer

GC20618-1DQ/-2DQ Single needle / Twin-needle heavy duty compound feed lockstitcher with trimmer (Pneumatic footlifter, Pneumatic reverse feeding)

GC20618-1DC Heavy duty compound feed lockstitcher with thread trimmer and edge cutter

GC20618-1E Heavy duty compound feed lockstitcher with edge binder

GC20618-1DCE Heavy duty compound feed lockstitcher with thread trimmer, edge cutter and edge binder

主要技术参数 Main technical specifications

型号 Model	最高缝速 Max. sewing speed	线迹长度 Stitch length	压脚提升 Presser foot lift	机针 Needle size	安全离合装置 Safety clutch device	自动剪线装置 Auto trimmer	自动抬压脚装置 Auto foot lifting device	自动倒缝装置 Auto reverse feeding device	手动倒缝装置 Manual reverse feeding device	电动机 Motor
GC20618-1XB	2000 r.p.m.	0-10 mm	手动 / 膝控 By hand / knee 8 / 16 mm	DP × 17 21°-25°	✓	—	—	—	—	370 瓦缝机 专用电机 1400 转 / 分 370W Clutch motor 1400 r.p.m.
GC20618-1	2000 r.p.m.	0-10 mm		DP × 17 18°-23°	✓	—	—	—	✓	
GC20618-1E	2000 r.p.m.	0-10 mm		DP × 17 18°-23°	✓	—	—	—	✓	
GC20618-2	2000 r.p.m.	0-9 mm		DP × 17 18°-23°	✓	—	—	—	✓	
GC20618-2CX	1800 r.p.m.	0-10 mm		DP × 17 26°	✓	—	—	—	✓	220 伏 550 瓦 伺服电机 220V 550W Servo motor
GC20618-1D	2000 r.p.m.	0-9 mm		DP × 17 18°-23°	✓	✓	—	✓	✓	
GC20618-1DC	2000 r.p.m.	0-9 mm		DP × 17 18°-23°	✓	✓	—	✓	✓	
GC20618-1DCE	2000 r.p.m.	0-9 mm		DP × 17 18°-23°	✓	✓	—	✓	✓	
GC20618-2D	2000 r.p.m.	0-9 mm		DP × 17 18°-23°	✓	✓	—	✓	✓	
GC20618-1DQ	2000 r.p.m.	0-9 mm		气动 16mm (Pneumatic)	DP × 17 18°-23°	✓	✓	✓	✓	
GC20618-2DQ	2000 r.p.m.	0-9 mm	DP × 17 18°-23°	✓	✓	✓	✓	✓		

针间距 Needle gauge

GC20618-2 GC20618-2D GC20618-2DQ 标准 Standard 6.4mm 特殊 Special 3.2 4.8 8 9.5 12.7mm

GC20618-2CX 12.7mm

特殊规格针间距请在订货时指

Please specify for special needle gauge when order