

MODEL

GC22618

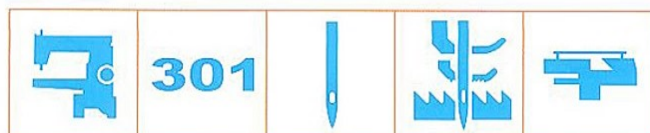
筒式综合送料平缝机

Cylinder bed compound feed
lockstitch sewing machine

GC22618

GC22618-1B

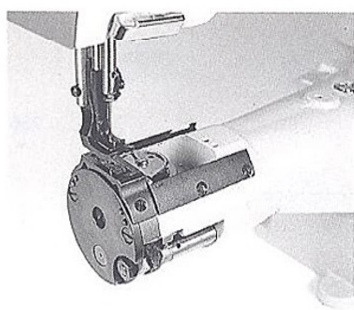
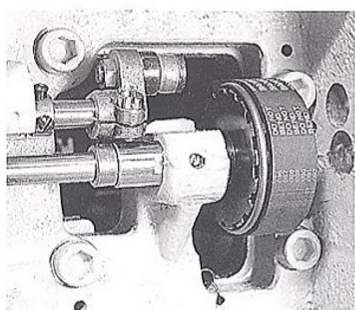
GC22618-8B



GC22618-1B 筒式综合送料平缝机

主要技术参数 Main technical specifications

型号 Model	最高缝速 Max sewing speed	线迹长度 Stitch length	针杆行程 Needle bar stroke	挑线杆行程 Thread take-up stroke	压脚提升 Presser foot lift	机针 Needle size	缝台筒径 Bed size in dia.	旋梭 Shuttle hook	润滑方式 Lubrication	电动机 Motor
GC22618	2200 r.p.m.	0 - 5 mm	33.4 mm	61.5 mm	手动 / 膝控 By hand / knee 8 / 14 mm	DP × 17 18°-22°	62 mm	立式旋梭 Vertical hook	手工润滑 Manual	370 瓦缝纫机专用 1400 转 / 分 370W Clutch mo 1400 r.p.m.
GC22618-1B	2200 r.p.m.	0 - 6 mm	33.4 mm	61.5 mm	手动 / 膝控 By hand / knee 8 / 14 mm	DP × 17 18°-22°	71 mm	大型立式旋梭 Large vertical hook	手工润滑 Manual	370 瓦缝纫机专用 1400 转 / 分 370W Clutch mo 1400 r.p.m.
GC22618-8B	2200 r.p.m.	0 - 5 mm	33.2 mm	61.5 mm	手动 / 膝控 By hand / knee 8 / 14 mm	DP × 17 18°-22°	62 mm	立式旋梭 Vertical hook	手工润滑 Manual	370 瓦缝纫机专用 1400 转 / 分 370W Clutch mo 1400 r.p.m.



本系列是专为箱包制造业设计的筒式厚料平缝机。结构坚固，造型新颖。采用滑杆挑线，立式旋梭勾线，构成链式线迹。上下轴用同步齿形带传动；压脚、送布牙、和针杆同步送料；杠杆式针距调节机构。高压脚行程，高压脚行程间隙和大的线迹长度，配合筒形缝台，适合于缝制厚重包、行李箱、座垫、特别适用于箱包的周边作业。

This series is cylinder bed heavy duty lockstitch sewing machine specially designed for production of luggage case and luggage bag, featuring original appearance and rigid structure. It is designed with sliding lever thread take-up, vertical rotating hook, cog belt for driving arm shaft and hook, compound feed by presser foot, feed dog and needle, and lever type needle regulator. With high presser foot lift, longer stitch length and cylinder bed, it is available to sew heavy duty luggage suitcase, seat cushion, especially edge seaming on luggage bags.